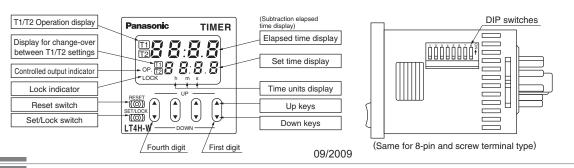
Digital



Time range	Operating mode	Output	Operating voltage	Power down insurance	Terminal type	Part number
					8 pins	LT4HW8-AC240\
			100 to 240 V AC		11 pins	LT4HW-AC240V
					Screw terminal	LT4HW-AC240V
					8 pins	LT4HW8-AC24V
		Relay (1 c)	24 V AC		11 pins	LT4HW-AC24V
		(10)			Screw terminal	LT4HW-AC24VS
99.99s	Pulse input: • Delayed one shot • OFF-start flicker • ON-start flicker Integrating input: • Delayed one shot • OFF-start flicker • ON-start flicker				8 pins 11 pins	LT4HW8-DC24V
999.9s			12 to 24 V DC			LT4HW-DC24V
9999s 99min59s				Available	Screw terminal	LT4HW-DC24VS
999.9min			100 to 240 V AC		8 pins	LT4HWT8-AC24
99h59min 999.9h					11 pins	LT4HWT-AC240
9999h					Screw terminal	LT4HWT-AC240
					8 pins	LT4HWT8-AC24
		Transistor (1 a)	24 V AC		11 pins	LT4HWT-AC24V
		(14)			Screw terminal	LT4HWT-AC24V
					8 pins	LT4HWT8-DC24
			12 to 24 V DC		11 pins	LT4HWT-DC24V
					Screw terminal	LT4HWT-DC24V

* A rubber gasket (ATC18002) and a mounting frame (AT8-DA4) are included.

Part names



Specifications

		Туре	Relay outpu	it type	Transistor	output type		
Item			AC type	DC type	AC type	DC type		
	Rated opera	ting voltage	100 to 240 V AC, 24 V AC	12 to 24 V DC	100 to 240V AC, 24V AC	12 to 24 V DC		
	Rated frequency		50/60 Hz common	_	50/60 Hz common	_		
	Rated power consumption		Max. 10 V A	Max. 3 W	Max. 10 V A	Max. 3 W		
	Rated contro	ol capacity	5 A, 250 V AC 100 mA, 30 V DC					
	Time range		99.99s, 999.9s, 99	99s, 99min59s, 999.9min, 99	h59min, 999.9h, 9999h (selecte	d by DIP switch)		
	Time countir	ng direction	Addition (UP)/Subtraction (DOWN) (2 directions selectable by DIP switch)					
Rating	Operation m	ode			OFF-start flicker or ON-start flicker , OFF-start flicker or ON-start flic			
	Start/Reset/	Stop input	Min. input signal width: 1 ms, 2	0 ms (2 directions by selecte	d by DIP switch) (The 8 pin type	does not have a stop input.)		
	Lock input				3-pin type does not have a lock in			
	Input signal		Open col	lector input Input impedance	: Max. 1 kΩ; Residual voltage: M , Max. energized voltage: 40 V E	lax. 2V		
	Indication		7-segment LCI	D, Elapsed value (backlight re	ed LED), Setting value (backlight	yellow LED)		
	Power failure method	e memory		EEP-ROM (Min	. 10 ^a overwriting)			
	Operating tir	ne fluctuation						
Time	Temperature error		+ (0.005% + 50 ms) i	\pm (0.005% + 50 ms) in case of power on start (0.005% + 50 ms) in case of power on start				
accuracy (max.)	Voltage error		± (0.005% + 20 ms) ir					
(IIIax.)	Setting error		± (0.005% + 20 ms) in case of input signal start [Min. input signal width: 1ms					
	Contact arra	ngement	Timed-out 1	Timed-out 1 Form C Timed-out 1 Form A (Open collector)				
Contact	Contact resista	ance (Initial value)) 100 mΩ (at 1 A 6 V DC) —					
	Contact mat	erial	Ag alloy/Au flash —					
Life	Mechanical	(contact)	Min. 2x10 [,] ope. (Except for s	switch operation parts)	_			
LIIO	Electrical (co	ontact)	Min. 10 ope. (At rated	l control voltage)	Min. 10 [,] ope. (At rated control voltage)			
	Allowable opera	ating voltage range	85 to 110 % of rated operating voltage					
	Breakdown (Initial value)		2,000 Vrms for 1 min: Between live and dead metal parts (11-pin type only) 2,000 Vrms for 1 min: Between input and output 1,000 Vrms for 1 min: Between input and output 2,000 Vrms for 1 min: Between input and output					
Electrical	Insulation re (Initial value)			ve and dead metal parts put and output (At 500V DC) ontacts	Min. 100 MΩ: Between live and dead metal parts Between input and output (At 500V DC)			
	Operating vo	oltage reset	Max. 0.5 s					
	Temperature	e rise	Max 65° (under the flow of nominal operatin					
	Vibration	Functional	10 to 55 Hz:	1 cycle/ min single amplitude	e of 0.35 mm .014 inch (10 min o	on 3 axes)		
Mechanical	resistance	Destructive	10 to 55 H	z: 1 cycle/ min single amplitu	de of 0.75 mm .030 inch (1 h on	3 axes)		
viechanicai	Shock	Functional	Min. 98 m 321.522 ft./s ² (4 times on 3 axes)					
	resistance	Destructive		Min. 294 m 964.567 ft	./sº (5 times on 3 axes)			
	Ambient terr	perature		-10° C to 55° C	+14° F to +131° F			
Operating	Ambient hur	nidity		Max. 85 % RH (non-condensing)			
conditions	Air pressure			860 to 1,	060 h Pa			
	Ripple rate		_	20 % or less		20 % or less		
Connection				8-pin/11-pin/s	screw terminal			
Protective co	onstruction				with rubber gasket)			

Applicable standard

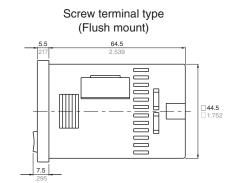
Safety standard	EN61812-1	Pollution Degree 2/Overvoltage Category II
	(EMI)EN61000-6-4 Radiation interference electric field strength Noise terminal voltage	EN55011 Group1 ClassA EN55011 Group1 ClassA
	(EMS)EN61000-6-2	
	Static discharge immunity	EN61000-4-2 4 kV contact
	RF electromagnetic field immunity	8 kV air EN61000-4-3 10 V/m AM modulation (80 MHz to 1 GHz)
EMC	EFT/B immunity	10 V/m pulse modulation (895 MHz to 905 MHz) EN61000-4-4 2 kV (power supply line)
		1 kV (signal line)
	Surge immunity	EN61000-4-5 1 kV (power line)
	Conductivity noise immunity	EN61000-4-6 10 V/m AM modulation (0.15 MHz to 80 MHz)
	Power frequency magnetic field immunity	EN61000-4-8 30 A/m (50 Hz)
	Voltage dip/Instantaneous stop/Voltage fluctuation immunity	EN61000-4-11 10 ms, 30% (rated voltage)
		100 ms, 60% (rated voltage)
		1,000 ms, 60% (rated voltage)
		5,000 ms, 95% (rated voltage)

Dimensions

Digital Timers

• LT4H-W digital timer

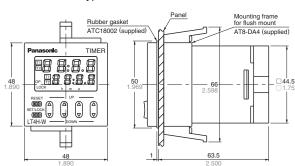
□48 Panasonic TIMER 88 8:8.8 88.8.8 RESET A Á A V ۱v



Pin type (Flush mount/Surface mount) 5.5 55.6 **14.5** .571 Ē □**44.5** □1.752

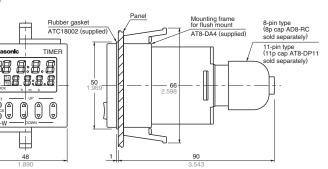


· Dimensions for flush mount (with adapter installed) Screw terminal type

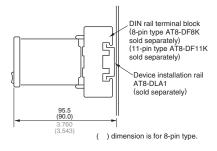


asonic

Pin type



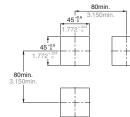
• Dimensions for front panel installations



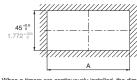
Installation panel cut-out dimensions

48

The standard panel cut-out dimensions are shown below. Use the mounting frame (AT8-DA4) and rubber gasket (ATC18002).



For connected installations



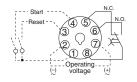
When n timers are continuously installed, the dimension (A) is calculated according to the following formula (n: the number of the timers to be installed): $A{=}(48 \times n - 2.5)^{-68} \quad A{=}(1.890 \times n - .098)^{+.024}$

Note) 1: The installation panel thickness should be between 1 and 5 mm .039 and .197 inch 2: For connected installations, the waterproofing ability

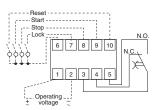
between the unit and installation panel is lost.

Terminal layouts and wiring diagrams • 8-Pin type

Relay output type



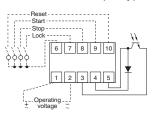
 Screw terminal type Relay output type



Transistor output type

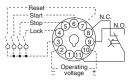
Start - -(<u>4</u>56 - Rocot ≈Ľ òò Operating voltage (+) ~

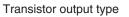
Transistor output type

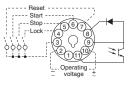


• 11-Pin type

Relay output type







Note) For connecting the output leads of the transistor output type, refer to 5) Transistor output on page 26.

88 8:8

H

48

(units: mm inch) Tolerance: $\pm 1.0 \pm .039$

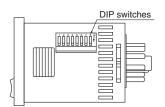
Setting the operation mode and time range

Setting procedure 1) Setting the time range (Timer T₁/Timer T₂)

Set the time range with the DIP switches on the side of the LT4H-W timer.

	Item	DIP switch		
	item	OFF	ON	
1 2 3	Time range (Timer T ₁)	Refer to table 1		
*4	Minimum input reset, start, and stop signal width	20 ms	1 ms	
5	Time delay direction	Addition	Subtraction	
6 7 8	Time range (Timer T ₂)			

* The 8-pin type does not have the stop input, so that the dip switch can be changed over between reset and start inputs. The signal range of the lock input is fixed (minimum 20 ms).



(same for screw terminal type and 8-pin type.)

Setting procedure 2) Setting the operation mode

Set the operation mode with the keys on the front of the LT4H-W timer.

(1) Elapsed time display (8) UP keys (3) Panasonio TIMER (2) Set time display Changes the corresponding digit of the set time in the addition direc- $\overline{3}$ T₁/T₂ operation indicator $\overline{4}$ T₁/T₂ setting value tion (upwards) Н :8.8 4 9 DOWN keys 2 selectable indicator 8.8 Changes the corresponding digit of the set time in the subtraction 8 5 5 Controlled output direction (downwards) (7) indicator 6 10 RESET switch Lock indicator Resets the elapsed time and the output (8) (10) Time units display 11 SET/LOCK switch l, (11) (9) Changes over the display between T_1/T_2 settings, sets the operation Fourth digit / First digit (such as up, down or reset key). P., - 8 1) Setting or changing the operation mode Ex: Setting operation mode display (1) When the UP or DOWN key at the first digit is pressed with the SET/LOCK switch pressed, the mode is changed over to the setting mode. (PULSE-A example) (2) Now release the SET/LOCK switch

(3) The operation mode in the setting mode is changed over sequentially in the left or right direction by pressing the UP or DOWN key at the first digit, respectively.

ףט-8 ≠ ףט-ט ≠ ףט-ט ≠ וח-א ≠וח-ט Z¦oto Pulse input OFF-start One operation Integrating input OFF-start One operation Integrating input OFF-start Pulse input Integrating input Pulse input OFF-start OFF-start Repeating operation ON-start Repeating operation ON-start Repeating operation Repeating operation

(4) The operational mode displayed at present is set by pressing the RESET switch, and the display returns to the normal condition.

2) Setting (changing) the time

(1) Pressing the SET/LOCK key switches the set value display between T1 and T2. Display the timer (T1 or T2) which is to be set (or changed). (2) After displaying the timer (T1 or T2) which is to be set, press the UP or DOWN key to change the time.

· Checking the operation mode

When the UP or DOWN key at the second digit is pressed with the SET/LOCK switch pressed, the operational mode can be checked.

The display returns to the normal condition after indicating the operational mode for about two seconds. (While the display indicates the operational mode for about two seconds, the other indicators continue to operate normally.)

Setting the lock

When the UP or DOWN key at the fourth digit is pressed with the SET/LOCK switch pressed, all keys on the unit are locked.

The timer does not accept any of UP, DOWN and RESET keys.

To release the lock setting, press the UP or DOWN key at the fourth digit again with the set/lock switch pressed.

* Operational mode, adding and subtracting and minimum input signal range cannot be set at T1 and T2, respectively.

• **Changing over the T₁/T₂ setting display** The T1/T2 setting display is changed over by pressing the SET/LOCK switch. (This operation gives no effect on the other operations. The set time and elapsed time (residual time) at T₁ are linked with those at T₂.)

Changing the set time

1) It is possible to change the set time with the UP and DOWN keys even during time delay with the timer. However, be aware of the following points.

(1) If the set time is changed to less than the elapsed time with the time delay set to the addition direction, time delay will continue until the elapsed time reaches full scale, returns to zero, and then reaches the new set time. If the set time is changed to a time above the elapsed time, the time delay will continue until the elapsed time reaches the new set time.

(2) If the time delay is set to the subtraction direction, time delay will continue until "0" regardless of the new set time.

2) When the set times at T1 and T2 are set to 0, the output becomes ON only while the start input is carried out. However, while the reset input is carried out, the output becomes OFF.

Table 1: Setting the time range (Timer T₁)

· · · · · · · · · · · · · · · · · · ·						
DIP switch No.			Time rener			
1	2	3	Time range			
ON	ON	ON	0.01 s to 99.99 s			
 OFF	OFF	OFF	0.1 s to 999.9 s			
ON	OFF	OFF	1 s to 9999 s			
OFF	ON	OFF	0 min 01 s to 99 min 59 s			
ON	ON	OFF	0.1 min to 999.9 min			
OFF	OFF	ON	0 h 01 min to 99 h 59 min			
ON	OFF	ON	0.1 h to 999.9 h			
OFF	ON	ON	1 h to 9999 h			

Table 2: Setting the time range (Timer T_2)

_	DI	P switch N	۱o.	T ime	
	6	7	8	Time range	
	ON	ON	ON	0.01 s to 99.99 s	
	OFF	OFF	OFF	0.1 s to 999.9 s	
	ON	OFF	OFF	1 s to 9999 s	
	OFF	ON	OFF	0 min 01 s to 99 min 59 s	
	ON	ON	OFF	0.1 min to 999.9 min	
	OFF	OFF	ON	0 h 01 min to 99 h 59 min	
	ON	OFF	ON	0.1 h to 999.9 h	
	OFF	-	-	4 1 1 000001	

OFF | ON | ON | 1 h to 9999 h Notes: 1) Set the DIP switches before installing the timer.

2) When the DIP SW setting is changed, turn off the power once. 3) The DIP switches are set as ON before shipping

mode, checks the operation mode and locks the operation of each key

09/2009

LT4H-W

Operation Mode

		PULSE : Pulse input	INTEGRATION : Integrating input
Digital Timers	PULSE	PULSE A OFF-start/1 operation $t_1 < T_1$, $t_2 < T_2$	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$
	Delayed one shot	Power ta+tb=T1 tc+td=T2 Output T1 T2 ta tb tc td t1 T1 t2 Stop Reset Start • Elapsed value cleared when power is turned on. • Time limit start initiated when start input goes on; start input ignored if time limit interval is in progress. • Elapsed value cleared when one operation has been completed.	Power supply Output tia tib te tid te tid to the tid to the tid te ti
	OFF-start flicker	PULSE B OFF-start/repeating operation $t_1 < T_1$, $t_2 < T_2$	$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$
	В	Power supply Output T1 T2 T1 T2 ta btc tdt1 T1 t2 Stop Reset Start • Elapsed value cleared when power is turned on. • Time limit start initiated when start input goes on; start input ignored if time limit interval is in progress.	Power ta+tb=T1 tc+td=T2 te+tf=T1 tg+th=T2 Output
	ON-start flicker	ON-start/repeating operation $t_1 < T_1$, $t_2 < T_2$	ON-start/repeating operation $t_1 < T_1$, $t_2 < T_2$
	C	Power ta+tb=T1 tc+td=T2 Output T1 T2 T1 T2 ta tb te td[1] T1 t2 Stop Start S	Power ta+tb=T1 tc+td=T2 te+tf=T1 tg+th=T2 Output ta+tb=tit tg+th=tit tg+th=tg+th=tit tg+th=tit
	Remarks and notes	 The pulse input mode starts the operation by starting the start input. When using the unit by starting it with the power on, short-circuit the start terminal (8-pin: 1) to 4, 11-pin: 3 to 6 and screw terminal: 6 t o 9). 	 The integrating input mode is operated by the integrated time of the start input. In other word, the timer operates only when the start input is performed. When the elapsed value is cleared by the reset input, the output is reset. When using the unit by starting it with the power on, short-circuit the start terminal (8-pin: 1 to 4, 11-pin: 3 to 6 and screw terminal: 6 to 9).
		 Each signal input such as start, reset, stop and lock inputs is a (8-pin type: terminal ①, 11-pin type: terminal ③ and screw term The 8-pin type does not have a stop input or lock input. 	

LT4H SERIES CAUTIONS FOR USE

1. Terminal wiring

1) When wiring the terminals, refer to the terminal layout and wiring diagrams and be sure to perform the wiring properly without errors.

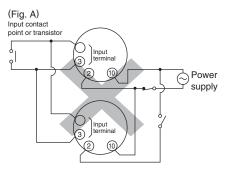
2) When using the instrument with an flush mounting, the screw-down terminal type is recommended. For the pin type, use either the rear terminal block (AT78041) or the 8P cap (AD8-RC) for the 8-pin type, and the rear terminal block (AT78051) or the 11P cap (AT8-DP11) for the 11-pin type. Avoid soldering directly to the round pins on the unit. When using the instrument with a front panel installation, use the DIN rail terminal block (AT8-DF8K) for the 8-pin type and the DIN rail terminal block (AT8-DF11K) for the 11-pin type. 3) After turning the unit off, make sure that any resulting induced voltage or

residual voltage is not applied to power supply terminals ② through ⑦ (8-pin type) ③ through ⑩ (11-pin type) or 1 and ② (screw terminal type). (If the

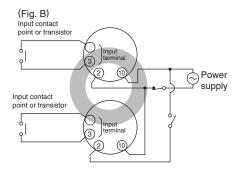
power supply wire is wired parallel to the high voltage wire or power wire, an induced voltage may be generated between the power supply terminals.) 4) Have the power supply voltage pass through a switch or relay so that it is applied at one time. If the power supply is applied gradually, the counting may malfunction regardless of the settings, the power supply reset may not function, or other such unpredictable occurrence may result.

2. Input connections

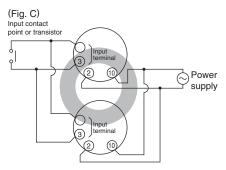
The power circuit has no transformer (power and input terminals are not insulated). When an input signal is fed to two or more timers at once, do not arrange the power circuit in an independent way. If the timer is powered on and off independently as shown in Fig. A, the timer's internal circuitry may get damaged.Be careful never to allow such circuitry. (Figs. A, B and C show the circuitry for the 11-pin type.)



If independent power circuitry must be used, keep the input contacts or transistors separate from each other, as shown in Fig. B.



When power circuitry is not independent, one input signal can be fed to two or more counters at once, as shown in Fig. C.



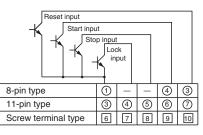
3. Input and output

1) Signal input type

(1) Contact point input Use highly reliable metal plated contacts. Since the contact point's bounce time leads directly to error in the timer operations, use contacts with as short a bounce time as possible. Also, select a minimum input signal width of 20 ms.

	Reset input						
8-pin type	1	_	_	4	3		
11-pin type	3	4	5	6	0		
Screw terminal type	6	7	8	9	10		

(2) Non-contact point input Connect with an open collector. Use transistors whose characteristics satisfy the criteria given below. $V_{CEO} = 20 V \text{ min.}$ $I_{CEO} = 20 \text{ mA} \text{ min.}$ $I_{CBO} = 6\mu\text{A} \text{ max.}$ Also, use transistors with a residual voltage of less than 2 V when the transistor is on.



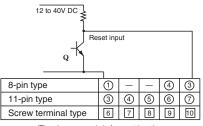
Digital Timers

 * The short-circuit impedance should be less than 1 k $\Omega.$

[When the impedance is 0 Ω , the current coming from the start input and stop input terminals is approximately 12 mA, and from the reset input and lock input terminals is approximately 1.5 mA.]

Also, the open-circuit impedance should be more than 100 $k\Omega.$

* As shown in the diagram below, from a non-contact point circuit (proximity switches, photoelectric switches, etc.) with a power supply voltage of between 12 and 40 V, the signal can be input without using an open collector transistor. In the case of the diagram below, when the non-contact point transistor Q switches from off to on (when the signal voltage goes from high to low), the signal is input.



(The above example is for reset input)

2) The input mode and output mode change depending on the DIP switch settings. Therefore, before making any connections, be sure to confirm the operation mode and operation conditions currently set.

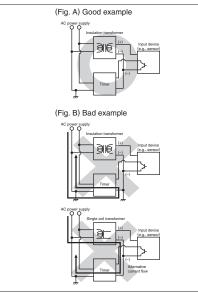
3) The LT4H series use power supply without a transformer (power and input terminals are not insulated). In connecting various kinds of input signals, therefore, use a power transformer in which the primary side is separated from the ungrounded secondary side as shown in Fig. A, for the power supply for a sensor and other input devices so that shortcircuiting can be prevented.

LT4H SERIES CAUTIONS FOR USE

Once the wiring to be used is completely installed and prior to installing this timer, confirm that there is complete insulation between the wires connected to the power terminals (2 each) and the wires connected to each input terminal. If the power and input lines are not insulated, a short-circuit may occur inside the timer and result in internal damage. In addition, when moving your equipment to a new installation location, confirm that there is no difference in environmental conditions as compared to the previous

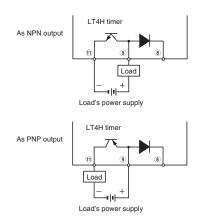
location.

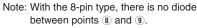
Digital



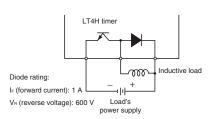
4) The input signal is applied by the shorting of each input terminal with the common terminal (terminal ① for 8-pin types, terminal ③ for 11-pin types and terminal ⑤ for screw terminal types). N e v e r connect other terminals or voltages higher than 40V DC, because it may destroy the internal circuitry. 5) Transistor output

 Since the transistor output is insulated from the internal circuitry by a photocoupler, it can be used as an NPN





output or PNP (equal value) output. (The above example is 11-pin type)



(2) Use the diode connected to the output transistor's collector for absorbing the reverse voltage from induced loads.6) When wiring, use shielded wires or metallic wire tubes, and keep the wire lengths as short as possible.

7) For the load of the controlled output, make sure that it is lower than the rated control capacity.

4. Operation of LT4H digital timer 1) Turning on and off the power supply while operating in A2* (Power on delay 2) or G (Totalizing On delay) will result in a timer error to be generated due to the characteristics of the internal circuitry. Therefore, use the start input or stop input.

* Not related to the start input.

2) When controlling the timer by turning on the power supply, use only A (Power on delay 1) or A2 (Power on delay 2). Use of other modes in this situation will result in timer errors. When using the other modes, control the timer with the start input or stop input.

5. Operation mode and time range setting

The operation mode and time range can be set with the DIP switches on the side of the timer. Make the DIP switch settings before installing the timer on the panel.

The operation mode of LT4H-W series can be set with the keys and switches on the front of the timer.

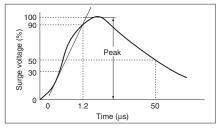
6. Conditions of usage

 Avoid locations subject to flammable or corrosive gases, excessive dust, oil, vibrations, or excessive shocks.
 Since the cover of the timer is made of polycarbonate resin, avoid contact with or use in environments containing methyl alcohol, benzene, thinners, and other organic solvents; and ammonia, caustic sodas, and other alkaline substances.
 If power supply surges exceed the values given below, the internal circuits may

Operating voltage	Surge voltage (peak value)
AC type	6,000V
DC type 24V AC type	1,000V

Surge wave form

 $[\pm (1.2x50) \ \mu s \ uni-polar \ full \ wave \ voltage]$



become damaged. Be sure to use surge absorbing element to prevent this from happening.

4) Regarding external noise, the values below are considered the noise-resistant voltages. If voltages rise above these

	Power supp	Increase		
	AC type	DC type 24V AC type	Input terminals	
Noise voltage	1,500V	1,000V	600V	

values, malfunctions or damage to the internal circuitry may result, so take the necessary precautions.

Noise wave form (noise simulator)

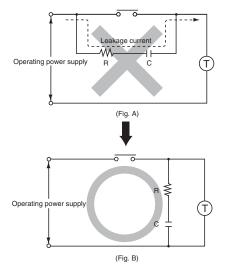
Rise time: 1 ns

Pulse width: 1 µs, 50 ns

Polarity: ±

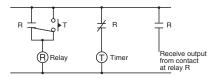
Cycle: 100 cycles/second

5) When connecting the operating power supply, make sure that no leakage current enters the timer. For example, when performing contact protection, if set up like that of fig. A, leaking current will



pass through C and R, enter the unit, and cause incorrect operation. The fig. B shows the correct setup.

6) Long periods of continuous operation in the time-up completed condition (one month or more) will result in the weakening of the internal electrical components from the generated heat and, therefore, should be avoided. If you do plan to use



the unit for such continuous operation, use in conjunction with a relay as shown in the circuit in the diagram below.

7. Acquisition of CE marking

Please abide by the conditions below when using in applications that comply with EN61812-1.

1) Overvoltage category III,

pollution level 2

2) This timer employs a power supply without a transformer, so the power and input signal terminals are not insulated.(1) When a sensor is connected to the input circuit, install double insulation on the sensor side.

(2) In the case of contact input, use dualinsulated relays, etc.

3) The load connected to the output contact should have basic insulation. This timer is protected with basic insulation and can be double-insulated to meet EN/IEC requirements by using basic insulation on the load.

4) Please use a power supply that is protected by an overcurrent protection device which complies with the EN/IEC standard (example: 250 V 1 A fuse, etc.).
5) You must use a terminal socket or socket for the installation. Do not touch the terminals or other parts of the timer when it is powered. When installing or un-installing, make sure that no voltage is being applied to any of the terminals.
6) Do not use this timer as a safety circuit. For example when using a timer in a heater circuit, etc., provide a protection circuit on the machine side.

7. Self-diagnosis function

If a malfunction occurs, one of the following displays will appear.

Display	Contents	Output condition	Restoration procedure	Preset values after restoration
	Malfunctioning CPU.	0.55	Enter reset input, RESET key, or restart unit.	The values at start-up before the CPU malfunction occurred.
	Malfunctioning memory. See note.	OFF		0

Note: Includes the possibility that the EEPROM's life has expired.